

LIST OF CONTENTS



WOOD MEETS COLOUR

About Osmo

Wood protects our climate Timber decking / T+G / Clip

DE	CKING WOOD	
Ba Tali Ga Cu Ma Ipe Pin Sib Eui Do	ngkirai i Irapa Imaru andioqueira	12-15 16-17 18-21 22-23 24-25 26-27 28-31 32-33 34-35 36-37 38-39 40-41
The	IERMOWOOD ermo Ash ermo Pine	44-47 48-49
AC	CESSORIES	50-51
DE	CISION-MAKING CHECKLIST	53
Ho So Co	JLTI-DECK illow profiles lid profiles -extrusion profiles cessories	58-59 60-61 62-63 64-65
Co De	FO & TIPS mmon characteristics cking maintenance cyclopedia of wood	66-67 68-69 70-71







WOOD METS COLOUR

WOOD, DURABLE AND STABLE. A tree grows into a solid quality over 100 years. Osmo has gathered experience working with wood during its 100 years as a company. Our attention and expertise goes into the correct processing and long-term protection of wood as a valuable construction material.

COLOUR THAT PROTECTS. Only a finish that fits the needs of wood can retain the natural beauty and durability of this material in the long term. As early as 40 years ago, Osmo, as a pioneer in this field, developed its microporous, natural oil and waxbased wood finishes.

THE CONNECTION. Our passion for wood and wood finishes at Osmo flows into constant product research and development. Up to now Osmo is still the only company which completes its value-adding chain with internally developed and produced wood finishes.

Wood and colour from one company – a combination which you can rely on.





WOOD PROTECTS OUR CLIMATE

Since 1850, the CO²- concentration in the atmosphere has increased by approximately 25% and the average temperature has risen by 0.7 degrees Celsius. The results are more than dramatic: droughts, tsunamis, flooding and hurricanes. During the Rio environmental conference, the international community agreed to reduce greenhouse gases. Nevertheless, no exact guidelines or measures have ever been put into place. Can we not do more to save our environment? Or do we already have a solution? One part of the larger solution could be forestry:

As early as 1713, Hans-Carl von Carlowitz was already using the term sustainability in connection with the forestry industry. Sustainability means the conscious use and handling of available forestry resources – not harvesting more trees than are being planted. Long-term planning for multiple generations is a must for success. It takes decades or even centuries until a tree has grown and becomes fully suitable for use as wood. Osmo has been supporting this way of thinking for many years and proudly offers certain products which are FSC® certified. Wood is a renewable raw material which, if we work with this great natural product correctly, will still be available for centuries. And even long after the oil reserves have been exhausted.

Whilst growing a tree absorbs and permanently stores carbon dioxide out of the surrounding atmosphere. One m³ of wood can store up to one tonne of the harmful CO2 and first releases it again after the tree has died. In a normal forest, trees begin to give off the CO2 after they die and begin to rot, whereas in a commercially used forest (where trees are harvested for processing) the tree can store CO2 significantly longer. The manufacturing process of products, such as decking boards or screens etc., means that the CO² remains stored within the wood – it is withdrawn from the environment. Managed, renewable forests can positively affect the CO² balance. Wood absorbs and stores CO² very effectively and, due to its vast range of uses, it is an excellent alternative to other materials and products which damage the environment during processing. As long as we keep the words and thoughts of Hans-Carl von Carlowitz in mind, and take them to heart, more CO2 will be absorbed from the atmosphere by forestry than is released for many centuries to come.

It's up to us: wood creates quality of life – for you and the environment. So join us ...



Das Zeichen für verantwortungsvolle Waldwirtschaft www.fsc.org Zert.-Nr. IMO-COC-024334 © 1996 Forest Stewardship Council

WOOD: A RENEWABLE RESOURCE





TIMBER DECKING

Wood creates an atmosphere and feels great. But wood is not always wood. Depending on taste and technical requirements, you can choose your preferred wood species from our comprehensive range.

Bangkirai, Tali, Garapa, Cumaru, Mandioqueira, Ipe, Pine, Larch, Douglas Fir

Thermo Ash, Thermo Pine







FLEXIBLE WITH T+G CONNECTION

Osmo T+G decking is available in all wood species. An especially designed tongue and groove connection allows a continuous installation of boards.

- > Quick and easy installation
- > Less scrap
- > Random laying patterns possible
- > High stability



CHIC WITH CLIP

Smooth surfaces are current in fashion. Is there anything more distrubing than screw heads disrupting the calming appearance? Our Clipper is an allround talent, which can be used with almost all wood species. For Thermo Ash or Multi-Deck, there are also specialized clips for hidden fixation.

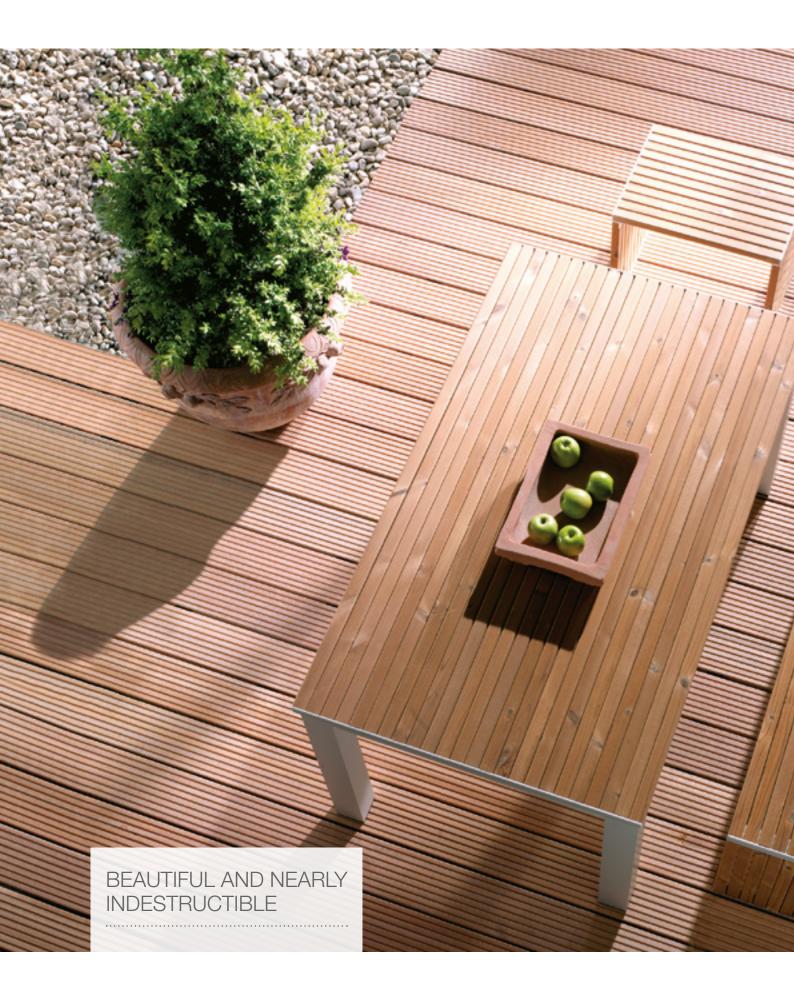
- > No protruding screw heads
- > Elegant, uniform appearance





The deck is my favourite place at home. I enjoy the fresh air, the great outdoors and the warm wood. Every day.

TIMBER DECKING

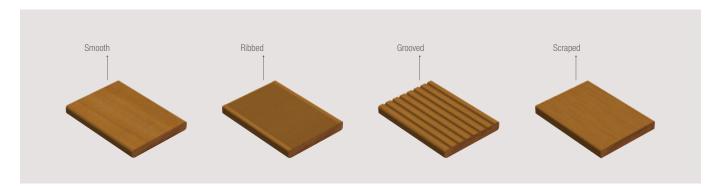


BANGKIRAI



A beautiful and almost indestructable wood species: Bangkirai. The light brown, occasionally reddish hard-wood can be harmed by neither water nor by mould. The natural essential oils, which are found in the wood orignating Malaysia and Indonesia, protect it against attack.

- > Few knots and very durable, even in direct contact with the ground
- > Suitable for installation in soil and water
- > Very high resistance against mould and fungus
- > Very hard wood
- > Also available with the FSC® certification for responsible forestry





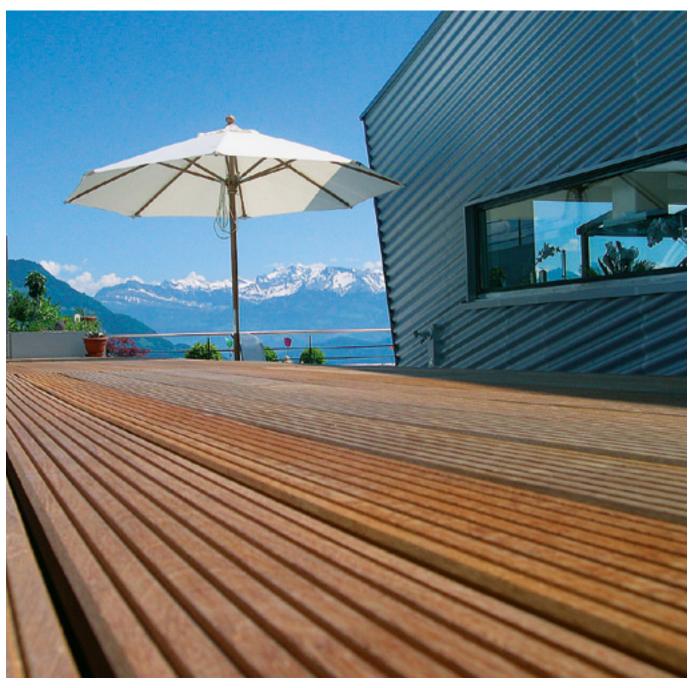
THE RIGHT CARE

On page 68/69, you can find our range of care products, eg:

- > Decking-Oils: Protect against greying, water and dirt-resistant
- > Anti-Slip Decking-Oil: Reduces the risk of slipping, oil-based finish for more safety
- > Wood Reviver Power Gel: Clean and refresh greyed wood highly effectively







T+G decking system BANGKIRAI			\$ C
Lengths as per availability	T+G decking system	T+G decking system	Sub-construction
TxW	25 x 145 mm	25 x 145 mm	45 x 70 mm
Surface	Natural, Premium KD	Natural, Premium KD	Natural
Top I underside	Grooved / ribbed	Grooved / ribbed	Ribbed / ribbed
Article Number	646 07 300	646 05 600	646 03 600
Price per m ²			
Price per LM			
Length (cm)	180 210 240 270	180 210 240 270	180 210 240 270

14

Decking and construction boards BANGKIRAI	Ç	₩ FSC	Ç	
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board	Decking and construction board
TxW	21 x 145 mm	21 x 145 mm	25 x 145 mm	25 x 145 mm
Surface	Natural	Natural	Natural	Natural, Premium KD
Top I underside	Grooved / ribbed	Smooth / ribbed	Grooved / ribbed	Grooved / ribbed
Article Number	646 06 800	646 06 700	646 03 400	646 36 200
Price per m ²				
Price per LM				
Length (cm)	244 274 335 366 396 457 488	274 335 366	244 274 335 366 396	244 274 305 335 366 396 427 457 488

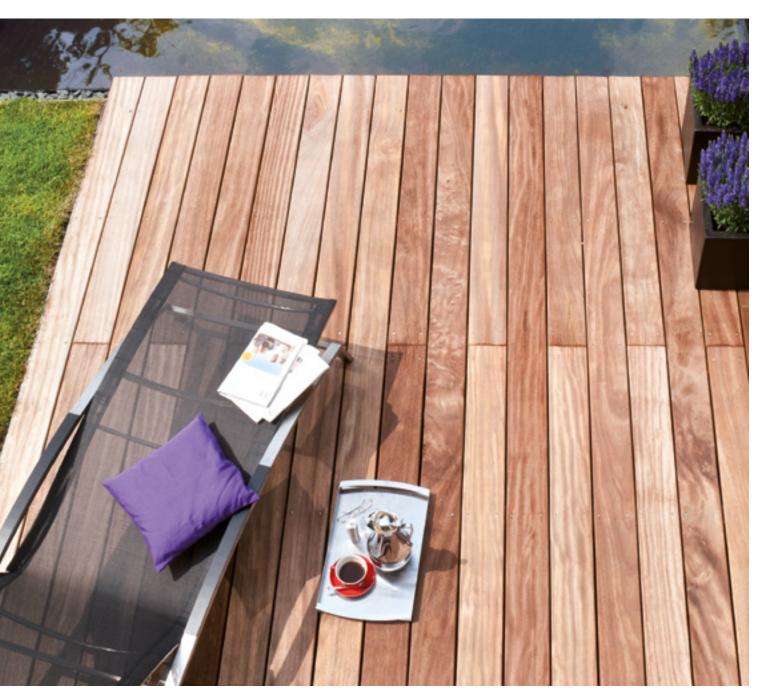
Decking and construction boards BANGKIRAI				
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board	Decking and construction board
T x W	25 x 145 mm	25 x 145 mm	38 x 145 mm	45 x 70 mm
Surface	Natural, Premium KD	Natural, Premium KD	Natural	Natural
Top I underside	Smooth / smooth	Scraped / smooth	Grooved / smooth	Both sides ribbed
Article Number	646 36 000	646 36 100	645 34 200	645 34 300
Price per m ²				
Price per LM				
Length (cm)	244 274 305 335 366 396 427	244 274 305 335 366 396 427	244 274 305 335 366 396 427 457	244 274 305 335 366 396

Decking and construction boards BANGKIRAI	₽ PSC	
Lengths as per availability	Decking and construction board	Decking and construction board
TxW	45 x 70 mm	90 x 90 mm
Surface	Natural	Natural
Top I underside	Ribbed / ribbed	All sides ribbed
Article Number	646 05 400	645 99 200
Price per m ²		
Price per LM		
Length (cm)	244 274 305 335 366 396	183 213 244 274 305 335 366 396

Please state the length in your order.

BANGKIRAI: THE CLASSIC AMOUNG HARDWOODS





T+G decking system GARAPA	
Lengths as per availability	Sub-construction
TxW	45 x 70 mm
Surface	Natural
Top I underside	ribbed / ribbed
Article Number	646 02 900
Price per m ²	
Price per LM	
Length (cm)	210 240 270

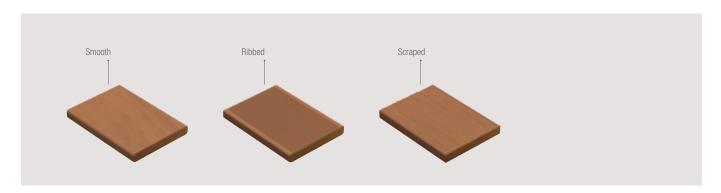


TALI

This decking that can take a beating: Tali is one of the most dense and stable wood species that exists. Even mould and fungi have a hard time coming to grips with it. These characteristics are also the reason why this wood was often used in bridge building, pier construction and for railroad cars in the past. This is, in many ways, a far too inferior use for such a material. This beautiful African wood species is appealing not only because of its extreme durability but also due to its reddish to copper colour interplay and its beautiful wood grain.



- > Very hard wood
- > Practically free of knots with high durability, even with direct contact to the ground
- > Develops an especially beautiful and even patina
- > Suitable for construction in soil and water
- > Highly resistant against mould and fungal attack



T+G decking system TALI		Decking and construction boards TALI		
Lengths as per availability	T+G decking system*	Lengths as per availability	Decking and construction board	Decking and construction board
TxW	21 x 145 mm	TxW	21 x 145 mm	21 x 145 mm
Surface	Natural	Surface	Natural	Natural
Top I underside	Smooth or ribbed	Top I underside	Ribbed / smooth	Scraped / ribbed
Article Number	646 20 000	Article Number	646 19 700	646 33 800
Price per m ²		Price per m ²		
Price per LM		Price per LM		
Length (cm)	175 235 265 295	Length (cm)	180 210 270 300 330 360 390	180 210 270 300 330 360 390

 $^{^{\}star}$ These boards come in foil-wrapped packs of 4. Only sold in complete packs.

Please state the length in your order.

CAN TAKE A BEATING: DURABILITY CLASS 1-2



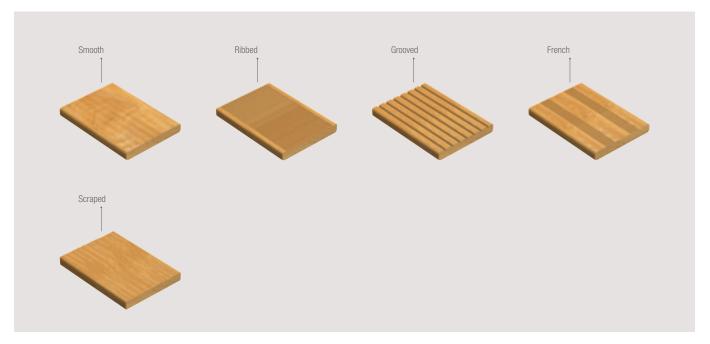


GARAPA

A Garapa deck is an elegant extension of your living room. The South American wood has a beautiful light almond brown tone which definitely stands out from other species. The overall optic is rounded off perfectly when using the smooth planed surface boards.



- > Practically free from knots, very durable
- > Suitable for installation in soil and water
- > Very high resistance against mould and fungal attack
- > Very hard wood







T+G decking system GARAPA	NEW		
Lengths as per availability	Decking and construction board	T+G decking system	Sub-construction
TxW	21 x 145 mm	25 x 145 mm	45 x 70 mm
Surface	Natural	Natural	Natural
Top I underside	French or smooth	Grooved / ribbed	Both sides ribbed
Article Number	646 38 800	646 07 900	646 02 900
Price per m ²			
Price per LM			
Length (cm)	175 205 235 265 295	175 205 235 265	210 240 270

Decking and construction boards GARAPA			
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
TxW	21 x 145 mm	21 x 145 mm	21 x 145 mm
Surface	Natural	Natural	Natural
Top I underside	Grooved / smooth	French / smooth	Scraped / French
Article Number	645 99 500	646 30 900	646 33 900
Price per m ²			
Price per LM			
Length (cm)	183 213 244 274 305 335 366 396 427 457 488	183 213 244 274 305 335 366 396 427 457 488	244 274 305 335 366 396 427

Decking and construction boards GARAPA			
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
TxW	25 x 145 mm	25 x 145 mm	45 x 70 mm
Surface	Natural	Natural	Natural
Top I underside	Smooth / smooth	Grooved / ribbed	Ribbed / ribbed
Article Number	646 23 700	645 33 600	645 33 700
Price per m ²			
Price per LM			
Length (cm)	183 213 244 274 305 335 366 396 427 457 488	183 213 244 274 305 335 366 396 427 457 488	183 213 244 274 305 335 366 396 427 457
* The control of the Control	upped peaks of 4. Only cold in complete p		Diagon of

 $^{^{\}star}$ These boards come in foil-wrapped packs of 4. Only sold in complete packs.

Please state the length in your order.

SUITABLE ACCESSORIES CAN BE FOUND ON PAGE 50





T+G decking system CUMARU		T+G decking system GARAPA	
Lengths as per availability	T+G decking system*	Lengths as per availability	Sub-construction
T x W	21 x 145 mm	TxW	45 x 70 mm
Surface	Natural	Surface	Natural
Top I underside	Smooth / smooth	Top I underside	Ribbed / ribbed
Article Number	646 31 100	Article Number	646 02 900
Price per m ²		Price per m ²	
Price per LM		Price per LM	
Length (cm)	210 240 270	Length (cm)	210 240 270

 $^{^{\}star}\mbox{These}$ boards come in foil-wrapped packs of 4. Only sold in complete packs.

CUMARU

The natural, lively character of wood is especially apparent when using Cumaru as decking. This South and Central American wood species is characterized by an especially lively grain pattern and a rich colour spectrum from golden to reddish brown. Its technical properties are very similar to those of Bangkirai.



- > Practically free of knots and very durable, even in direct contact with the ground
- > Suitable for installation in soil and water
- > Especially resistance against mould and fungal attack
- > Very hard wood
- > Not suitable for hidden fixation systems

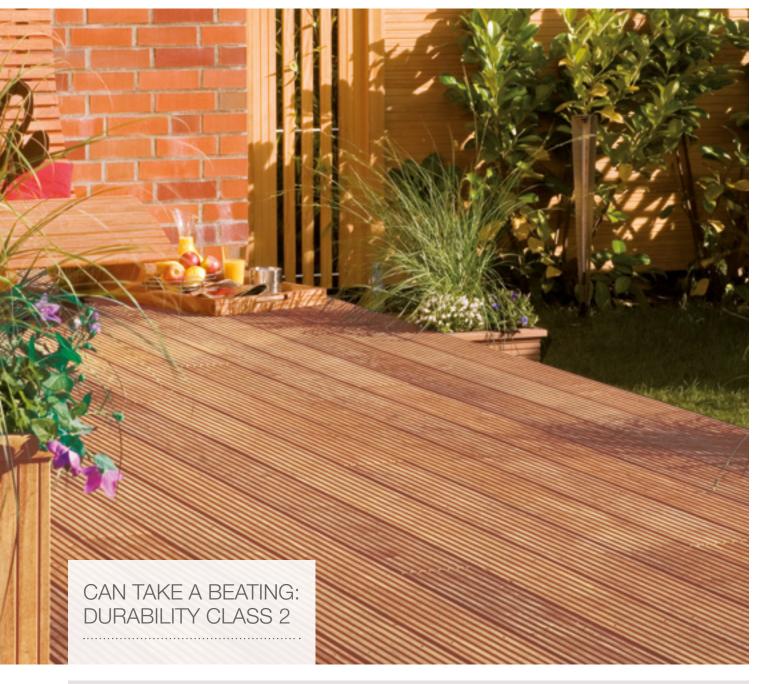


Decking and construction boards CUMARU		
Lengths as per availability	Decking and construction board	Decking and construction board
TxW	21 x 145 mm	21 x 145 mm
Surface	Natural	Natural
Top I underside	Smooth / smooth	Scraped / smooth
Article Number	646 31 000	646 34 000
Price per m ²		
Price per LM		
Length (cm)	244 274 305 335 366 396	244 274 305 335 366 396

Please state the length in your order.

FURTHER INFORMATION CAN BE FOUND IN OUR ENCYCLOPEDIA OF WOOD ON PAGES 70/71.





T+G decking system MANDIOQUEIRA	Ç FSC	
Lengths as per availability	T+G decking system*	Sub-construction
TxW	21 x 145 mm	45 x 70 mm
Surface	Natural	Natural
Top I underside	Smooth or grooved	Ribbed / ribbed
Article Number	646 16 700	646 15 600
Price per m ²		
Price per LM		
Length (cm)	175 205 235 265	210 240 270

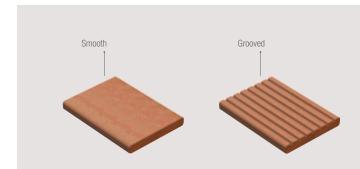
 $^{^{\}star}$ These boards come in foil-wrapped packs of 4. Only sold in complete packs.

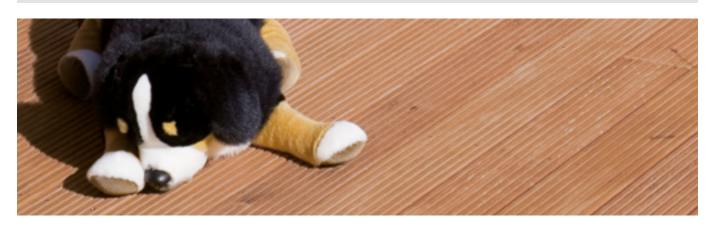
MANDIOQUEIRA

This light brown South American wood species is a lighter and more reasonably priced than the other alternative hardwoods. With a durability class 2, it is however also resistant to mould, fungus and insect attack. This is a result of its wood extractives. The wood is extremely tough and protects itself against climatic influences.



- > Practically free of knots and very durable, even in direct contact with the ground
- > Suitable for installation in soil and water
- > Very high resistance against mould and fungus attack
- > Good value for money
- > Also available with the FSC® seal for responsible forestry





Decking and construction boards MANDIOQUEIRA	↓ FSC	Ç, FSC	
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
TxW	21 x 145 mm	45 x 70 mm	45 x 70 mm
Surface	Natural	Natural	Natural
Top / Underside	Grooved / smooth	Ribbed / ribbed	Ribbed / ribbed
Article Number	646 14 900	646 16 600	646 09 500
Price per m ²			
Price per LM			
Length (cm)	244 274 305 335 366 396 427 457	213 244 274 305 335 366 396 427 457	183 213 244 274 305 335 366 396 427 457

Please state the length in your order.



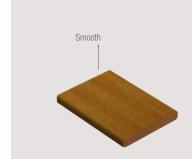


IPE

Ipe is a real highlight among hardwoods: even heavier, even more stable, even more durable. Ipe is used everywhere where wood needs to fulfil the highest requirements over decades, e.g. boat landing stages. Its colour nuances stretch from light brown to dark olive colour. Ipe grows in Central and South America.



- > Practically free from knots, very durable wood, even in direct contact with the ground
- > Suitable for installation in soil and water
- > Highly resistant to mould and fungus attack
- > Very hard wood durability class 1
- > Not suitable for hidden fixation systems



T+G decking system IPE		Decl cons IPE
Lengths as per availability	T+G decking system*	Lengt
TxW	21 x 145 mm	TxW
Surface	Natural	Surfac
Top I underside	Smooth / smooth	Top I
Article Number	646 34 100	Articl
Price per m ²		Price
Price per LM		Price
Length (cm)	180 210 240 270	Lengt

Decking and construction boards IPE	
Lengths as per availability	Decking and construction board
T x W	21 x 145 mm
Surface	Natural
Top I underside	Smooth / smooth
Article Number	646 34 200
Price per m ²	
Price per LM	
Length (cm)	183 213 244 274 305 335 366 396

T+G decking system Garapa	
Lengths as per availability	Sub-construction
TxW	45 x 70 mm
Surface	Natural
Top I underside	Ribbed / ribbed
Article Number	646 02 900
Price per m ²	
Price per LM	
Length (cm)	210 240 270

^{*} These boards come in foil-wrapped packs of 4. Only sold in complete packs.



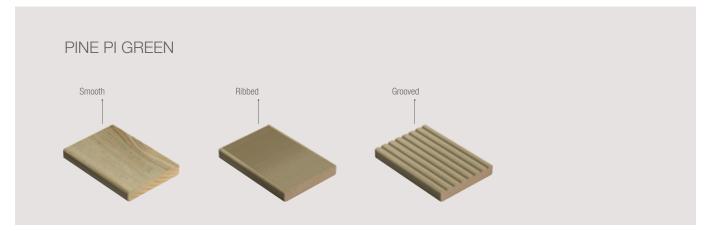




PINE

Softwoods are easier to work with than hardwoods and are more popular due to a more diversified grain pattern. Its durability depends heavily on the quality of the wood and on the pretreatment. With Pine boards from Osmo, you can rely on the fact that they come from Northern and Central European regions.

- > All pressure impregnated deckboards are produced in our facilities in Warendorf
- > Easy to install
- > Good value for money
- > Through impregnation, resistant to mould, fungus and insect attack
- > Available with a ribbed, grooved, smooth and brushed surface
- > Choose from board thicknesses from 21 to 45 mm





PRESSURE IMPREGNATED GREY DECKING: MADE IN GERMANY





Decking and construction boards PINE			NEW
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
TxW	27 x 140 mm	27 x 140 mm	45 x 70 mm
Surface	Pine PI Grey	Pine PI Grey	Pine PI Grey
Top I underside	Smooth / smooth	Brushed / smooth	Smooth / smooth
Article Number	646 31 360	646 36 560	646 39 760
Price per m²			
Price per LM			
Length (cm)	450	450	300 400

30

Decking and construction boards PINE	NEW	NEW		
Lengths as per availability	Decking and construction board			
TxW	21 x 94 mm	21 x 140 mm	25 x 145 mm	27 x 140 mm
Surface	Pine PI Green	Pine PI Green	Pine PI Green	Pine PI Green
Top I underside	Smooth / smooth	Smooth / smooth	Smooth / smooth	Grooved / ribbed
Article Number	646 37 400	646 37 500	645 15 500	646 04 600
Price per m ²				
Price per LM				
Length (cm)	300 420	400	450	300 400

Decking and construction boards PINE		NEW		NEW
Lengths as per availability	Decking and construction board			
TxW	28 x 145 mm	35 x 55 mm	45 x 70 mm	45 x 90 mm
Surface	Pine PI Green	Pine PI Green	Pine PI Green	Pine PI Green
Top I underside	Ribbed / ribbed	Smooth / smooth	Smooth / smooth	Smooth / smooth
Article Number	646 21 600	646 37 700	646 21 700	646 37 800
Price per m ²				
Price per LM				
Length (cm)	300 450	300 400	300 400	300 400

Decking and construction boards PINE			NEW
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
T x W	45 x 145 mm	120 x 240 mm	70 x 70 mm
Surface	Pine PI Green	Pine PI Green	Pine PI Green
Top I underside	Ribbed / ribbed	Smooth / smooth	Smooth / smooth
Article Number	645 38 100	645 01 400	646 37 900
Price per m ²			
Price per LM			
Length (cm)	450	250	300

Please state the length in your order.

SOFTWOOD: EASY TO INSTALL

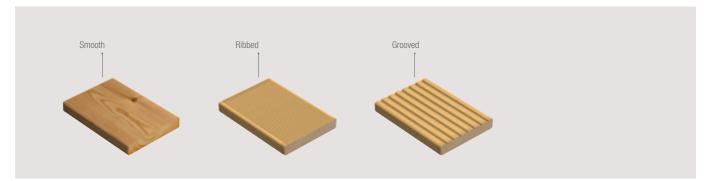




SIBERIAN LARCH

Due to its slower growth, Siberian Larch is harder than > Good structural properties European Larch. However, in terms of durability, which > Good value for money depends less on hardness and more on extractives, it > Diversified wood grain and knots is comparable to European Larch.

- > Easy to install





Decking and construction boards SIBERIAN LARCH				
Lengths as per availability	Decking and construction board*			
TxW	27 x 143 mm	27 x 143 mm	27 x 143 mm	45 x 68 mm
Surface	Natural	Natural	Natural	Natural
Top I underside	Ribbed / ribbed	Smooth / smooth	Grooved / ribbed	All sides smooth
Article Number	646 34 500	646 34 600	646 34 700	335 73 010
Price per m ²				
Price per LM				
Length (cm)	300 400 510	300 400 510	300 400 510	300 400

*Wood moisture content approx. 18-25 %, plane falling – length acc. supply, 3 pcs. per pack





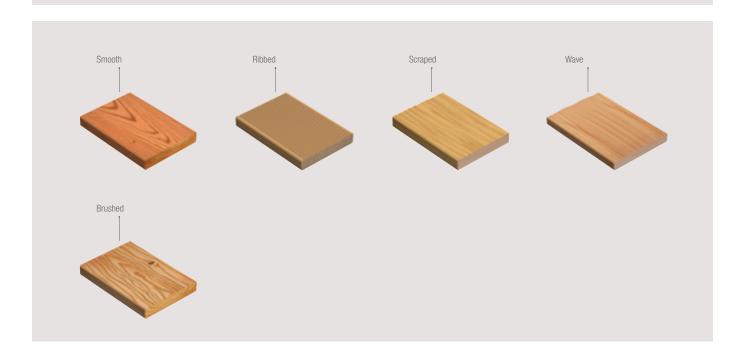
Decking and construction boards EUROPEAN LARCH				
Lengths as per availability	Decking and construction board			
TxW	26 x 140 mm			
Surface	Natural	Natural	Natural	Natural
Top I underside	Smooth / smooth	Scraped / smooth	Brushed / smooth	Wave / smooth
Article Number	646 30 000	646 29 300	646 29 500	646 29 700
Price per m ²				
Price per LM				
Length (cm)	300 400	300 400	300 400	300 400

34

EUROPEAN LARCH

Larch is a heavy and durable softwood. Its high content of resin acts as a natural impregnation, and therefore its surface does not have to be specifically treated > Diversified wood grain and knot pattern for exterior use. Without a finish, Larch develops an especially beautiful silver-grey patina through weathering. With our structured surfaces, you emphasize the natural wood character and create unique effects.

- > Good structural properties
- > Good value for money
- > Easy to install
- > Decking boards factory finished with Decking-Oils can be found on pages 38/39



Decking and construction boards EUROPEAN LARCH		
Lengths as per availability	Decking and construction board*	Decking and construction board
T x W	27 x 143 mm	45 x 70 mm
Surface	Natural	Natural
Top I underside	Ribbed / ribbed	All sides smooth
Article Number	646 34 300	646 21 100
Price per m ²		
Price per LM		
Length (cm)	300 400	300 400

^{*}Wood moisture content approx. $18-25\,$ %, plane falling – length acc. supply, 3 pcs. per pack



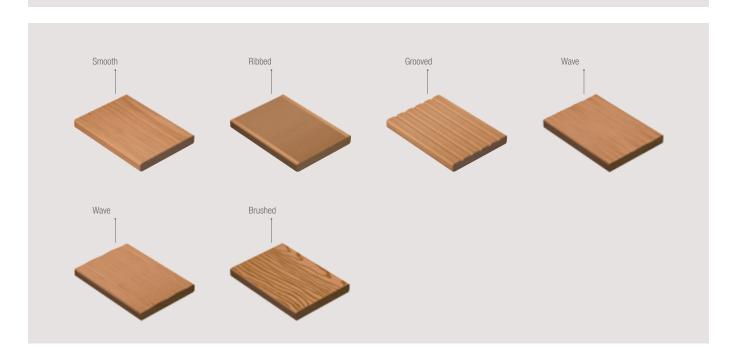


Lengths as per availability Decking and construction board D	Decking and construction boards DOUGLAS FIR	NEW	NEW	NEW
Surface Natural Natural Natural Natural Top underside Scraped / smooth Brushed / smooth Wave / smooth Article Number 646 38 600 646 40 000 646 30 100 Price per m ²	Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
Top I underside Scraped / smooth Brushed / smooth Wave / smooth Article Number 646 38 600 646 40 000 646 30 100 Price per m ²	TxW	27 x 143 mm	27 x 143 mm	27 x 143 mm
Article Number 646 38 600 646 40 000 646 30 100 Price per m ²	Surface	Natural	Natural	Natural
Price per m ²	Top I underside	Scraped / smooth	Brushed / smooth	Wave / smooth
·	Article Number	646 38 600	646 40 000	646 30 100
Price par I M	Price per m ²			
Thosper Livi	Price per LM			
Length (cm) 300 400 300 400 300 400	Length (cm)	300 400	300 400	300 400

DOUGLAS FIR

Douglas Fir is considered one of the most popular softwoods. These elegant wooden giants, originating from the Rocky Mountains, have been cultivated in parts of Europe for more than 100 years. In comparison to other softwoods, Douglas Fir wood is very firm but also elastic. Its bright look and contrasting colour spectrum, ranging from light pink to golden brown, turns your deck into a real eye-catcher.

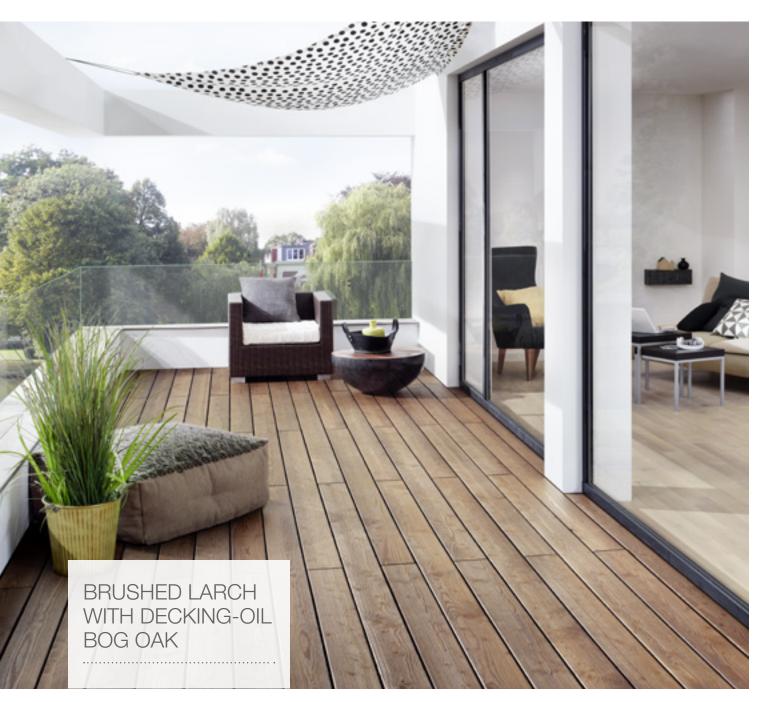
- > Good structural properties
- > Contains little resin
- > Well-suited for wood finishes
- > Diversified wood grain and knot pattern
- > Easy to install
- > Decking factory finished with Decking-Oils can be found on pages 38/39.



Decking and construction boards DOUGLAS FIR				
Lengths as per availability	Decking and construction board*			
T x W	27 x 143 mm	27 x 143 mm	27 x 143 mm	45 x 68 mm
Surface	Natural	Natural	Natural	Natural
Top I underside	Grooved / ribbed	Ribbed / ribbed	Smooth / smooth	All sides smooth
Article Number	646 34 900	646 35 000	646 35 100	335 43 001
Price per m ²				
Price per LM				
Length (cm)	300 400 500	300 400 500	300 400 500	300 400

^{*}Wood moisture content approx. 18-25~%, plane falling – length acc. supply, $3~\mathrm{pcs}$. per pack





Decking and construction boards EUROPEAN LARCH	NEW	NEW	NEW
Lengths as per availability	Decking and construction board*	Decking and construction board*	Decking and construction board*
T x W	26 x 140 mm	26 x 140 mm	26 x 140 mm
Surface	Pre-treated with Decking-Oil	Pre-treated with Decking-Oil	Pre-treated with Decking-Oil
Top I underside	Scraped / smooth	Brushed / smooth	Wave / smooth
Article Number	646 29 341	646 29 541	646 29 741
Price per m ²			
Price per LM			
Length (cm)	300 400	300 400	300 400

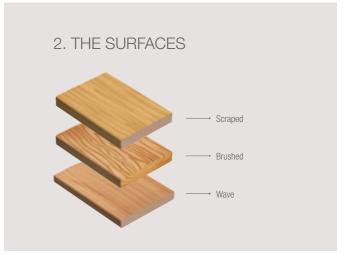
 $Low-quantity \ surcharge \ for \ quantities \ under \ 30 \ m^2: 150 \\ \in \ incl. \ VAT \ flat \ rate. \ When \ placing \ orders, \ please \ remember \ to \ calculate \ enough \ scrap \ (at \ least \ 5 \ \%).$

YOUR VERY OWN PERSONAL DECKING

Is there anything better than the freedom to define your own style? With Creativ-Decking, Osmo presents almost unlimited possibilities for individuality. Choose between the popular softwoods Douglas Fir and European Larch. With different surface structures: scraped,

brushed and Wave, you not only decide on the look but also on the feeling underfoot. Afterwards, round up the whole image with Decking-Oils, which are applied to the decking at the Osmo facilities.









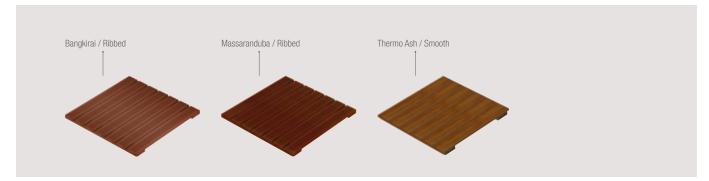
^{*} These boards come in foil-wrapped packs of 4. Only sold in complete packs.



DECKING TILES LOMO

Lomo decking tiles are available in three different wood species. Bangkirai and Massaranduba are especially durable hardwoods. The Bangkirai and Massaranduba wood used in Lomo decking tiles originates from sustainable resources and is FSC® certified. Thermo Ash tiles are

smooth planed and therefore they have a really elegant appearance. The boards are fixed to two joists with stainless steel screws.





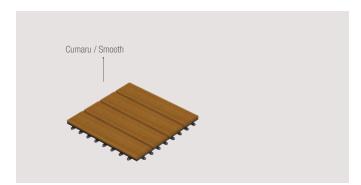
Decking tile LOMO) A		%		
WxDxH	50 x 50 x 2.4 cm	50 x 50 x 3.0 cm	FSC	50 x 50 x 2,4 cm	FSC	50 x 50 x 3.5 cm	
Surface	Ribbed	Ribbed		Ribbed		Smooth	
Bangkirai	645 91 500	646 07 000					
Massaranduba				646 13 000			
ThermoAsh						646 25 600	

DECKING TILES GARDA

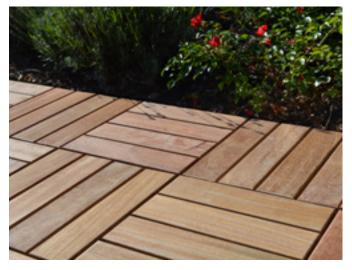
An elegant wooden floor for your terrace: in this system, smooth planed hardwood boards are fixed onto a sub-construction made of extremely sturdy plastic. With a simple click, you can connect these decking tiles together without any further tools or materials. With FSC® seal for sustainable forestry.

DECKING TILES LUND

These pinewood decking tiles are manufactured in our own facilities in Warendorf, Germany. The impregnation, in fashionable grey, provides the optimal protection against fungus and pests. Thanks to the brushed optic, the natural character of the wood really stands out well.



















We prefer wood from local forests. At the same time, our decking has to endure a lot. Thermowood is the ideal alternative.

THERMOWOOD





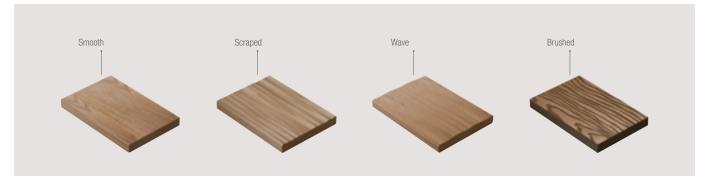
THERMO ASH

You prefer wood from local forests to hardwoods? And at the same time, you have high durability requirements? Thermowood is produced through a modern process, which makes the wood even more durable and dimensionally stable without the use of chemical additives. Under the influence of steam and temperatures of over 170 degrees Celsius, the cell walls of the wood are changed so that they can hardly absorb any more water. A further advantage: through this process, the wood obtains a wonderfully beautiful, dark brown colour tone.



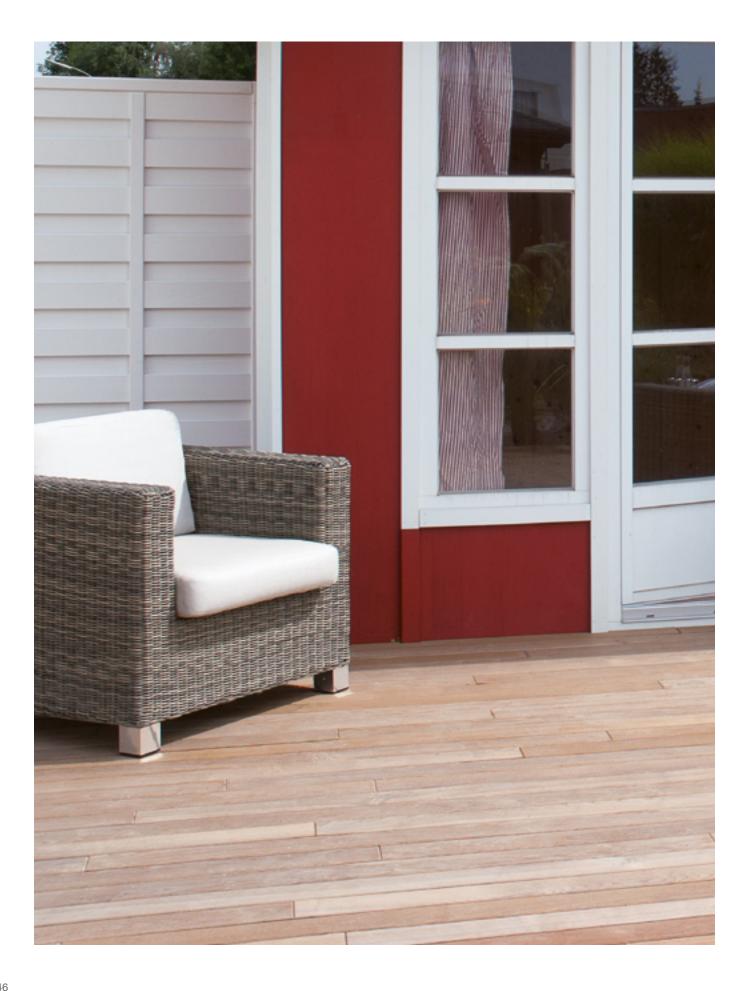


- > Wood species with few knots and from European
- > Extremely hard-wearing
- > Risk of mould, fungus and pest attack greatly reduced
- > Water absorption significantly reduced through thermal treatment
- > Also suitable for invisible fixation with SenoFix Clip
- > Also available oiled (factory finished)









T+G decking system THERMO ASH			Decking and construction boards THERMO PINE	
Lengths as per availability	T+G decking system*	T+G decking system*	Lengths as per availability	Decking and construction board
TxW	20 x 132 mm	20 x 132 mm	TxW	45 x 70 mm
Surface	Natural	pre-treated with Decking-Oil	Surface	Natural
Top I underside	Smooth / smooth, for SenoFix	Smooth / smooth, for SenoFix	Top I underside	All sides smooth
Article Number	646 35 300	646 35 341	Article Number	646 18 000
Price per m ²			Price per m ²	
Price per LM			Price per LM	
Length (cm)	175 205 235 265	175 205 235	Length (cm)	390 420 450 480

 $^{^{\}star}$ These boards come in foil-wrapped packs of 4. Only sold in complete packs.

Decking and construction boards THERMO ASH				
Lengths as per availability	Decking board with Clip			
T x W	20 x 95 mm	20 x 132 mm	21 x 145 mm	21 x 145 mm
Surface	Natural	Natural	Natural	Natural
Top I underside	Smooth / smooth, for V2A Clip	Smooth / smooth, for SenoFix	Smooth / smooth, for SenoFix	Scraped / smooth, for SenoFix
Article Number	646 22 200	646 35 400	646 30 700	646 26 100
Price per m²				
Price per LM				
Length (cm)	180 210 240 270 300 330 360			

Decking and construction boards THERMO ASH			Accessories THERMO ASH	
Lengths as per availability	Decking board with Clip	Decking board with Clip		V2A Clip with screws
T x W	21 x 145 mm	21 x 145 mm	25 pcs per pack	665 21 300
Surface	Natural	Natural	200 pcs per pack	665 21 400
Top I underside	Brushed / smooth, for SenoFix	Wave / smooth, for SenoFix	Approx. 30 pcs./m² needed	
Article Number	646 26 300	646 26 500		
Price per m²				
Price per LM				
Length (cm)	180 210 240 270 300 330 360	180 210 240 270 300 330 360		

Accessories THERMO ASH				The second second
5	SenoFix with screws	Decking clamp	Sub-construction black	Screws, 100 per pack
WxDxH		Approx. 70 cm span	40 x 23 x 1800 mm	4.8 x 40 mm
100 pcs per pack 6	665 23 900			
Aluminium		665 24 700	665 20 400	665 21 600

Approx. 20 pcs./m² needed



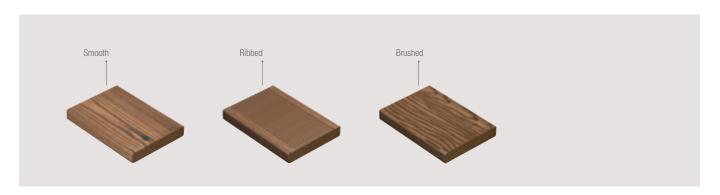


THERMO PINE

Thermo Pine is another alternative to tropical hard-woods. Through the thermal process, the durability of this Scandinavian wood is increased significantly. Boards can be used on both sides. With a smooth planed surface, the lively grain of Pine wood stands out beautifully.



- > Wood species from European forests
- > Extremely hard-wearing
- > Risk of mould, fungus and pest attack greatly reduced
- > Water absorption significantly reduced through thermal treatment
- > Good value for money



Decking and construction boards THERMO PINE			
Lengths as per availability	Decking and construction board	Decking and construction board	Decking and construction board
TxW	25 x 140 mm	25 x 140 mm	45 x 70 mm
Surface	Natural	Natural	Natural
Top I underside	Ribbed / smooth	Brushed / smooth	All sides smooth
Article Number	646 17 800	646 35 500	646 18 000
Price per m ²			
Price per LM			
Length (cm)	360 390 420 450 480	360 390 420 450 480	390 420 450 480

T+G decking system THERMO PINE		Accessories THERMO PINE		Mananana
Lengths as per availability	T+G decking system*		Sub-construction black	Screws, 100 per pack
TxW	25 x 140 mm	WxDxH	40 x 23 x 1800 mm	4.8 x 40 mm
Surface	Natural	Aluminium	665 20 400	665 21 600
Top I underside	Ribbed / smooth			
Article Number	646 17 900			
Price per m²				
Price per LM				
Length (cm)	175 205			

 $^{^{\}star}$ These boards come in foil-wrapped packs of 4. Only sold in complete packs.



THE RIGHT ACCESSORIES

The lifetime of a deck depends significantly on the correct installation and whether it is suitable for wood. With accessories from Osmo, you are always on the safe side. All accessories are perfectly geared to each other so that your new decking seems to install itself.

- > Stainless steel screws
- > Underlay pads
- > Underlay strips
- > Root & Weed Fleece
- > Catstep accessories
- > Screws for fixing angles
- > Decking Clippers
- > Fixation Clips
- > Distancers

Accessories ROOT & WEED FLEECE		7	Accessories CATSTEP Adjustable foot for wooden sub-construction, V2A, galvanised foot	Levelling foot Catstep	
Dimensions	1.5 x 10 m (15m²)		Dimensions	8 x 50 mm	
Plastic	665 19 000		Metal, galvanized	665 16 800	



Accessories UNDERLAY PADS					
To protect substrates such as flat roofs	40 pcs per pack	24 pcs per pack	12 pcs per pack		
Dimensions	3 x 60 x 90 mm	8 x 60 x 90 mm	20 x 60 x 90 mm	8 x 77 x 2300 mm	
Rubber granulate	665 16 900	665 17 000	665 24 900	665 18 800	



We recommend the additional use of distancers!



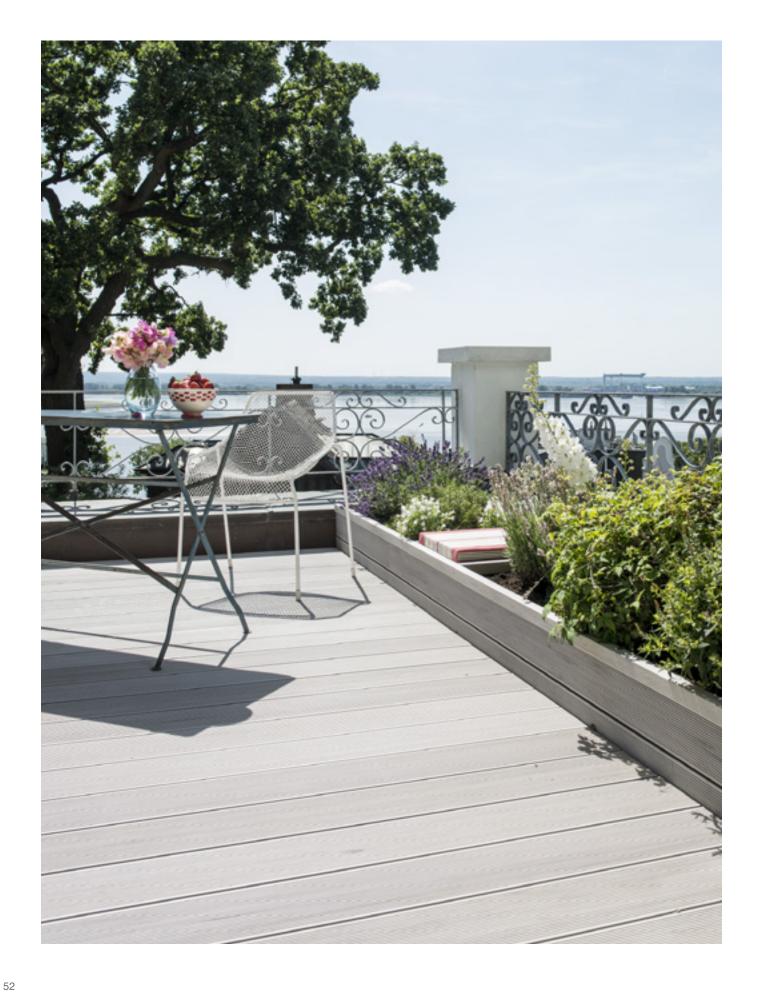
Accessories CLIPPER						
for invisible fixation of 125 - 150 mm wide decking boards	20 pcs per pack	70 pcs per pack	20 pcs per pa	ck	70 pcs per pack	
For 20 mm planks	665 22 300	665 22 200				
For 25 mm planks			665 19 100		665 19 200	

Accessories DISTANCER	D		Accessories DECKING CLAMP		
for even joints and improved constructional wood protec- tion, approx. 7 mm joints	80 pcs per pack	_	approx. 70 cm span	Decking clamp	
Plastic	665 18 900		Aluminium	665 24 700	

Accessories STAINLESS STEEL SCREWS	1)	1)	1)	1)
	Stainless steel screw	Stainless steel screw		
Ø x L	5.5 x 50 mm	5.5 x 60 mm	5 x 50 mm	5 x 60 mm
100 pcs per pack	665 13 500	665 13 600	665 14 500	665 14 600
500 pcs per pack	665 16 400	665 16 500	665 24 100	665 24 200

^{*}Not suitable for wood species containing tannin acid





WHICH WOOD SPECIES	FIIS IVIY NEEDS?
I would like my deck to last as long as possible. > The harder the wood is, the more durable it is against mechanical stress and strain. For this application, hardwoods – e.g. Ipe and Tali – are unsurpassable. However, durability also depends significantly on the resistance to mould, fungus and pest attack. In this case, thermally treated wood species (Ash and Pine) can hold pace with hardwoods.	An especially long-lasting material: Multi-Deck > Multi-Deck consists of natural fibres and polymers and is available in various colour tones. Please note that dark colour tones heat up significantly on sunny days. Slight differences in colouration are unpreventable due to the high content of natural fibres.
The colour tone is especially important to me. > The lightest colour tone is Garapa. But also the local woods Oak and Larch have a bright, yellow colour tone at the beginning. Thermo Pine and Ash distinguish through a uniform brown colour tone. Hardwoods such as Bangkirai and Mandioqueira tend to have a reddish colour tone.	The colour tone should stay the same. > Regular maintenance is important so that your decking lasts a long time. Debris and dirt should be removed regularly. Once or twice a year, the decking should be cleaned intensively. A coating with Osmo Decking-Oils also keeps the original colour tone of the wood over a longer period of time. By the way: all woods grey.
It's important to me that the wood comes from sustainable forestry or from Europe. > Keep an eye out for the FSC® logo throughout the brochure. If you would prefer to avoid tropical hardwoods all together, Osmo offers an especially hard-wearing alternative with our thermally treated wood made of Pine and Ash originating from European forests.	I am planning a balcony or wooden deck. > Planning and construction regulations for wooden decking and balconies differ from region to region. Some wood species may be permitted for these types of construction while composite materials such as BPC/WPC may not. Please make sure that you consult with the appropriate authorities or a qualified installer while planning.
 So you can enjoy your deck as long as possible, folloinstallation, our installation tips as well as the recom Please make sure to consult the appropriate authorit	mendations of your local timber trade association.







I like to relax. My deck is so easy to maintain and can withstand a lot – thanks to high technology and nature.

MULTI-DECK







MULTI-DECK



What is Multi-Deck?

Multi-Deck is a mixture of approx. 60% bamboo and approx. 40% high-tech polymers.

In Asia, bamboo has been treasured for its excellent properties for over centuries. It belongs to the most environmentally-friendly and fastest renewing raw materials in the world. It is extremely hard and resistant to mould, fungus and pest attack. In combination with high-tech polymers and additives, which give Multi-Deck its colour and UV-stability, bamboo becomes BPC (bamboo-polymer composite).

The material properties of Multi-Deck are ideal for the use as decking boards. As Multi-Deck can absorb hardly any water, an even joint arrangement can achieve. Also it does not crack, split or leak resin.

Is any care required for Multi-Deck?

In contrast to wood, UV radiation changes the colour of Multi-Deck only very little or not at all.

To maintain a long-lastingly beautiful deck, you should clear the material of dirt and leaves periodically. Occasionally cleaning the material with clear water or a light base solution and a scrubber is enough. For heavily soiled areas, Osmo Polymer Composite Cleaner can be used.

Please note!

- > Slight discrepancies in colouration are possible.
- > Darker materials heat up more.
- > Further information and installation guidelines can be found on www.osmo.de/en

CLIP TECHNOLOGY



Thanks to the hidden Clip fixation from Osmo, you achieve a beautiful even joint arrangement. In this system, special start and fixation Clips are screwed onto the sub-construction and the Multi-Deck profiles are

then attached to these Clips without any screws. Thus the decking stays optically in perfect shape.

SUITABLE ACCESSORIES CAN BE FOUND ON PAGE 64/65





HOLLOW PROFILES



Osmo Multi-Deck hollow profiles are especially light and offer very good value for money. Thereby hollow profiles are not any less hard-wearing than solid Multi-Deck profiles. The wide Multi-Deck hollow profiles with a width of 245 mm enable especially fast installation. You have the choice between four different surfaces and five colours.

- > Reasonably priced
- > Easy installation thanks to low weight
- > Installation with normal tools
- > Both sides can be used
- > Slight discolourations cannot be avoided because Multi-Deck mainly consists of a natural fibers
- > Please follow our installation tips when installing your deck



Decking and construction boards MULTI-DECK				
Lengths as per availability	Decking board	Decking board	Decking board	Decking board
ΤxW	20 x 140 mm	20 x 140 mm	25 x 150 mm	25 x 150 mm
Surface	Brown	Grey	Brown	Grey
Top I underside	Smooth or grooved	Smooth or grooved	Grooved or ribbed	Grooved or ribbed
Article Number	646 16 800	646 16 900	646 13 400	646 14 500
Price per m ²				
Price per LM				
Length (cm)	300 400 500	300 400 500	300 400 500	300 400 500

Decking and construction boards MULTI-DECK			
Lengths as per availability	Decking board	Decking board	Decking board
TxW	25 x 150 mm	25 x 245 mm	25 x 245 mm
Surface	Grey beige	Light grey	Dark brown
Top I underside	Grooved or ribbed	French or smooth	French or smooth
Article Number	646 36 300	646 30 300	646 30 400
Price per m ²			
Price per LM			
Length (cm)	300 400 500	300 400	300 400

Suitable accessories can be found on page 65.







SOLID PROFILES



With solid Multi-Deck profiles, you have the possibility to process the material just like wood when needed. Common tools can be easily used widthways or lengthways on these profiles without any hollow chambers becoming visible. You have the choice between four different surfaces and two colours.

- > Easy installation, when necessary it can be processed just like wood
- > Installation with normal tools
- > Both sides can be used
- > Slight discolourations cannot be avoided because Multi-Deck mainly consists of a natural fibers
- > Please follow our installation tips when installing your deck



Decking and construction boards MULTI-DECK	NEW	NEW		
Lengths as per availability	Decking board	Decking board	Decking board	Decking board
TxW	20 x 140 mm	20 x 140 mm	25 x 140 mm	25 x 140 mm
Surface	Dark brown	Light grey	Dark brown	Light grey
Top I underside	French or smooth	French or smooth	Grooved or ribbed	Grooved or ribbed
Article Number	646 40 100	646 40 200	646 20 200	646 20 300
Price per m²				
Price per LM				
Length (cm)	300 400 500	300 400 500	300 400 500	300 400 500

Suitable accessories can be found on page 65.

Please state the length in your order.







CO-EXTRUSION PROFILES



During co-extrusion, a hard-wearing plastic is applied to the Multi-Deck material with warmth and pressure. This material is then more hard-wearing and resistant to manual damages. Multi-Deck co-extrusion profiles can be cleaned even more easily than the other Multi-Deck profiles. Even tough stains like grease can be removed easily with common household materials. You > Installation with normal tools can choose between three wood-like colour tones and one fashionable grey colour tone.

- > Higher resistance against climatic influences than hollow and solid profiles
- > Less swelling in length
- Easy to clean
- > No protruding screw heads thanks to hidden fixation
- > Both sides can be used
- > Please follow our installation tips when installing your deck

SURFACES





COLOURS









Decking and construction boards











MULTI-DECK				
Lengths as per availability	Decking board	Decking board	Decking board	Decking board
TxW	20 x 145 mm			
Surface	lpe	Walnut	Graystone	Rosewood
Top I underside	Fine or deep structure			
Article Number	646 31 400	646 31 500	646 33 000	646 33 100
Price per m ²				
Price per LM				
Length (cm)	300 400 500	300 400 500	300 400 500	300 400 500

Decking and construction boards MULTI-DECK	NEW	NEW DOOR OF THE PROPERTY OF TH
Lengths as per availability	Decking board	Decking board
T x W	21 x 145 mm	21 x 145 mm
Surface	lpe	Walnut
Top I underside	Fine or deep structure	Fine or deep structure
Article Number	646 40 300	646 40 400
Price per m ²		
Price per LM		
Length (cm)	300 400 500	300 400 500

Suitable accessories can be found on page 65.

Please state the length in your order.



THE RIGHT ACCESSORIES

The lifetime of a deck depends significantly on the correct installation and whether it is suitable for wood. With accessories from Osmo, you are always on the safe side. All accessories are perfectly geared to each other so that your new decking seems to install itself. With fixation Clips, you do not see any protruding screw heads on the surface.

- > Start brackets with screws
- > Fixing Clips with screws
- > Sub-construction brackets
- > Sub-construction
- > End profiles made of BPC and aluminium

Accessories MULTI-DECK					NEW
Lengths as per availability	Sub-construction	Sub-construction	Sub-construction	Sub-construction	End profile ribbed
TxW	28 x 50 mm	28 x 50 mm	40 x 60 mm	40 x 60 mm	40 x 65 mm
Surface	Brown	Grey	Brown	Grey	Aluminium black
Article Number	646 13 500	646 14 600	646 17 000	646 17 100	646 40 600
Price per m ²					
Price per LM					
Length (cm)	300 400	300 400	300 400	300 400	300

Accessories MULTI-DECK					
Lengths as per availability	End profile				
TxW	40 x 40 mm				
Surface	Brown	Grey	Dark brown	Light grey	Grey beige
Article Number	646 13 600	646 14 700	646 20 400	646 20 500	646 36 400
Price per m ²					
Price per LM					
Length (cm)	290	290	290	290	290

Accessories MULTI-DECK			
for 25 mm	Fixing Clip with screws	Start bracket with screws	Fixing bracket sub- construction 28 x 50mm
Material	Stainless steel black	Stainless steel black	Stainless steel
10 pcs per pack		665 26 100	665 18 000
25 pcs per pack	665 25 900		
100 pcs per pack		665 26 200	665 18 100
200 pcs per pack	665 26 000		
	A 10 (2	Approx O.E. pag /m well fivation	an needed Approv C nee

Approx. 18 pcs./m² needed Approx. 2.5 pcs./m wall fixation needed

Approx. 6 pcs./m² needed

MULTI-DECK ACCESSORIES



for 20 - 23 mm Fixing Clip with screws Start bracket with screws Stainless steel black 665 26 500 665 18 000 25 pcs per pack 665 26 600 665 18 100 200 pcs per pack 665 26 400	Accessories MULTI-DECK			
10 pcs per pack 665 26 500 665 18 000 25 pcs per pack 665 26 300 100 pcs per pack 665 26 600 665 18 100	for 20 - 23 mm	Fixing Clip with screws	Start bracket with screws	
25 pcs per pack 665 26 300 665 26 600 665 18 100	Material	Stainless steel black	Stainless steel black	Stainless steel
100 pcs per pack 665 26 600 665 18 100	10 pcs per pack		665 26 500	665 18 000
	25 pcs per pack	665 26 300		
200 pcs per pack 665 26 400	100 pcs per pack		665 26 600	665 18 100
	200 pcs per pack	665 26 400		

 $\label{eq:Approx.} \textit{Approx.} \; 18 \; \text{pcs./m}^2 \; \text{needed} \qquad \textit{Approx.} \; 2.5 \; \text{pcs./m} \; \text{wall fixation needed} \qquad \textit{Approx.} \; 6 \; \text{pcs./m}^2 \; \text{needed}$

MATERIAL WITH CHARACTER



MULTI-DECK SURFACES

Our Multi-Deck consists of a mixture of 60% Bamboo and 40% polymers with additives. This is mixed, extruded and finally sanded. Small individually appearing discoloured spots cannot be prevented due to the products characteristics. The surface of Multi-Deck should be protected against manual damage, otherwise scratches may appear. Dark pigmented surfaces warm up under UV radiation.



MULTI-DECK/ MULTI-FENCE DISCOLOURATIONS

Multi-Deck/Multi-Fence contains lignin. This lignin is partially water-soluble, so-called lignin derivatives. These can form discolourations similiar to water spots. Through the influence of weathering, these lignin derivatives will be "washed out" by and by, and the spots will disappear.



ROUGHNESS AND PLANE MARKS

On some slats or boards, some so-called plane marks (rough areas on the surface) can occur. In spite of utmost accuracy while machining, these rough areas cannot be avoided. Especially when working against the wood grain or around knots, depending on the wood species rough areas and split fibres are possible. These plane marks, as well as frayed ends, may occur but can be removed easily.



WOOD EXTRACTIVES

In resinous wood species, such as Larch, Pine, Spruce or Douglas Fir, additional resin can leach out in the first months after installation. Resin leakage can be removed mechanically or with our Resin Remover Set. Afterwards leaching can still occur on painted surfaces. On pressure impregnated wood sometimes green-coloured leaching shows up on the surface. This mixture of resin and impregnation salts washes out with time. Some types of wood, e.g. Oak, Bangkirai or other tropical wood species, can leach out coloured wood extractives in the first months after installation. Therefore surrounding building elements should be protected by a suitable structure or covering.

THERMOWOOD

Through thermal treatment, wood loses its elasticity and can become brittle. Cracks and brittleness in thermally treated products cannot be avoided. These cracks can also occur after installation.

SPIRAL GROWTH

Spiral growth is a common structure in various tropical wood species, e.g. Cumaru. Due to this structure, strong warping and partly rough surfaces can appear. Please note that wood with strong spiral growth is not suitable for invisible fixation.

COMMON CHARACTERISTICS



INTERPLAY OF COLOUR

Depending on the type of wood, single wood profiles stand out in decking, screens and fences through their natural interplay of colour. These differences in interplay give the product a lively appearance and emphasise the natural, individual character of the wood. This natural interplay of colour is not criteria to be used for sorting.



CRACKS

Natural weathering like sun, moist and UV radiation affect the wood depending on the respective wood species. This way cracks can form which have no influence on the durability. Formation of cracks is a normal characteristic of wood and is no grounds for claims.



KNOTS, WOOD GRAIN

Depending on the wood species, origin and local growing conditions, the number and size of knots can vary. Healthy knots give the wood character and an individual, lively optic. They are not defects and their numbers, size and shape are not limited. Single rejected knots, e.g. on the edges, are not always avoidable but have no effect on the durability of the wood. Also on colourtreated wood surfaces, knots as well as larger knots with small cracks are nature elements in its appearance.

DIFFERENCES / SWELLING AND SHRINKAGE

Wood is a natural material which swells and shrinks. Therefore changes (up to 10%) in the thickness and width of wood profiles can occur due to influences from humidity. This swelling and shrinkage should be taken into account in planning, especially for decking installations. In screens shrinkage can also make the untreated tongue and groove connection visible. This is unpreventable and can be treated by applying another coat. Touch-up paint is available upon request.

DECKING MEASUREMENTS

Stated measurements of profiles and boards are dimensions for calculation which can differ up to 5 cm in length and up to 1 cm in width from the actual size in the terrace area. This is based on harvesting and due to swelling and shrinkage.

WARPING

Naturally grown construction materials may show different degrees of warping. The distance between sub-construction profiles for wooden decking plays a major role in the prevention of warping. Profiles which are already warped can be cut during installation. By cutting profiles during installation warping can be reduced. Every profile can show signs of warping in its total length.

MAINTAINED WELL - LASTS LONGER

Wooden decking is especially hit hard by the effects of weathering and mechanical strain. With some tricks, you can keep high-quality wood beautiful for a long time.









DECKING CLEANER

Decking Cleaner is a highly effective concentrate for cleaning decking made of oiled and untreated wood. It is easy to use and has deep-penetrating cleaning power.

- > Removes dirt and stains effortlessly
- > Sizes: 1 and 5 litres
- > 1 litre cleans approx. 30 100 m², depending on amount of dirt and stains

GARD CLEAN

At least once a year you should clean your deck thoroughly. Ideally suited for this is Osmo Gard Clean. It removes green growth and other soiling on your deck effortlessly.

- > Removes green growth effectively
- > Highly effective concentrate for the exterior
- > Sizes: 1 and 5 litres
- > 1 litre covers approx. 30 100 m² depending on degree of growth









WOOD REVIVER POWER-GEL

Wood Reviver Power-Gel restores the natural characteristic of unweathered wood; the fresh, warm colour tone is visble again. Highly recommended for wooden decking.

- > Special liquid cleaner for the exterior
- > Use: depending on the level of greying, undiluted or diluted with water. After approx. 15 minutes of reaction time, remove greying with hard bristle brush (deck scrubber) and a lot of water.
- > 1 litre covers approx. 10 30 m², depending on level of greying

WPC & POLYMER COMPOSITE CLEANER

Polymer Composite Cleaner was especially developed for Multi-Deck. These deck boards are easy to maintain, but from time to time they should also be cleaned. Fatty and acidic stains, for example after a barbecue evening, are best removed immeditately with the Polymer Composite Cleaner. Basic cleaning is recommended one to two times a year depending the condition of your deck.

WOOD REVIVER, ANTI-SLIP AND SPECIAL OILS

Microporous wood finish based natural oils - this idea from Osmo founders has proven itself for decades. Because, in contrast to lacquers, Osmo wood finishes are perfectly geared towards the characteristics of wood.









DECKING-OILS

Designed and produced to meet the individual demands of special wood species. Smoothens the wood surfaces, protects it against greying and makes it water and dirt-repellent.

- Sarapa Oil, Massaranduba Oil, Teak Oil, Bangkirai Oil, Larch Oil, Douglas Fir Oil, Thermo Wood Oil, Decking-Oil Bog Oak, Decking-Oil Grey
- > Clear or transparent, satin, for the exterior. Especially recommended for garden furniture and wooden decking
- > 1 litre covers approx. 12 m² with 2 coatsDecking-Oils

ANTI-SLIP DECKING OIL

Anti-slip, oil-based finish – added safety for your family. Increases the durability of the first coat through additional weather protection. The surface is protected against mould, algae and fungus attack.

- > Clear, satin, for exterior use. Highly recommended for wooden decking.
- > Recommended as top coat on pigmented base coats.
- > 1 litre covers approx. 24 m² with one coat.





FND GRAIN WAX

To protect wooden decking against severely drying out, after cutting you should treat the ends with Osmo End Grain Wax.

- > Seals the wood
- > Protects against severely drying out and cracks

NATURAL OILS – PROTECTION FROM WITHIN

Osmo finishes are based on natural oils (sunflower, soya and thistle oil). The binding agents penetrate the wood surface and cause the finish to net and bind with the fibres whilst drying. The oils protect the wood from within, as opposed to common film-forming lacquers. Not only does an oil finished surface dramatically reduce swelling and shrinking, the wood also becomes more resistant to cracks. Oiled surfaces are tougher.

	EMPHANISH PROPERTY.				Marie Sales Sales	San
					Service March	
	BANGKIRAI	CUMARU	DOUGLAS FIR	EUROPEAN LARCH	GARAPA	IPE
Main regions of origin	Southern and South- eastern Asia	South America	Central Europe	Central Europe	South America	South America
Advantages	Very durable wood Suitable for installation in water and soil Very high resistance to fungus, blue stain and mould	Very durable wood Suitable for installation in water and soil Very high resistance to fungus, blue stain and mould	> Good value for money > Easy to machine > Good static > Wood from local forests	> Good value for money > Easy to machine > Good static > Wood from local forests	Very durable wood Suitable for installation in water and soil Very high resistance to fungus, blue stain and mould	Very durable wood Suitable for installation in water and soil Very high resistance fungus, blue stain and mould
Durability, exterior installation	Very good, even in contact with the ground	Very good, even in contact with the ground	Good, without contact to the ground	Good, without contact to the ground	Very good, even in contact with the ground	Very good, even in contact with the ground
Durability classif. as per DIN EN 350-2	II	1	Ш	III-IV	-	1
Hardness/toughness	Very hard	Very hard	Medium	Medium	Very hard	Very hard
Surface	Smooth, ribbed or grooved	Smooth	Smooth, ribbed or grooved	Smooth or ribbed	Smooth, ribbed or grooved	Smooth
Knots	Low	Low	High	High	Low	Low
Risk of splitting	Medium	Medium - high	Medium	High	Medium	Medium
Risk or warping	Medium	High, spiral grain	Medium	Medium	Medium	Medium
Resin content	Low	None	Medium	Medium – high	None	None
Workability	Difficult, pre-drilling is required	Difficult, pre-drilling is required	Medium, pre-drilling is recommended	Medium, pre-drilling is recommended	Medium, pre-drilling is required	Difficult, pre-drilling is required
Risk of swelling and shrinking	High - must be con- sidered during planning and construction	Medium	Medium	Medium	Medium	Medium
Suitable for treatment	Well-suited after weathering	Medium after weathering	Well-suited (recommended)	Well-suited (recommended)	Medium after weathering	Not suitable
Required gap width between sub-con- struction profiles	21 mm: 40 cm 25 mm: 50 cm	21 mm: 40 cm	27 mm: 50 cm	27 mm: 50 cm	21 mm: 40 cm 25 mm: 50 cm	21 mm: 40 cm
Notes	Extractive leakage may occur in the first months Pinholes may occur Varying colour spectrum Tannic acid – Iron reaction can lead to darker patches	Extractive leakage may occur in the first months Wide colour spectrum Pay attention to spiral grain during installation Tannic acid – Iron reaction can lead to darker patches	Varied colour and structure spectrum Higher risk of cracks around knots Possible bleeding Tannic acid – Iron reaction can lead to darker patches	Higher risk of cracks around knots Possible leakage Tannic acid – Iron reaction can lead to darker patches	Extractive leakage may occur in the first months Varying colour spectrum Tannic acid – Iron reaction can lead to darker patches	Extractive leakage may occur in the first months Wide colour spectrun Pay attention to spiral grain during installation Tannic acid – Iron reaction can lead to darker patches
Approx. weight per m³ upon delivery	1050 kg	1100 kg	500 kg	550 kg	950 kg	1100 kg

All Osmo products are produced and tested according to high German manufacturing standards.

All posts are made of high quality quarter or half-sawn timber and have a low risk of warping. Please keep in mind that changes in the climate during summer and winter can cause swelling or shrinking in the wood. This may lead to dimensional differences (up to 10%). The correct choice of place for installation is a crucial factor.

Decking made of wood - especially made of softwood - is generally not suitable for barefeet. The surface property in later use depends significantly on the characteristics of wood in general and of the specific wood species.





Cross section of quarter-sawn timber

ENCYCLOPEDIA OF WOOD

PINE PI	MANDIOQUEIRA	SIBERIAN LARCH	TALI	THERMO ASH	THERMO PINE
Northern, Central Europe	South America	Eastern Europe	West-, Middle- and Eastern Africa	Central Europe	Scandinavia
> Good value for money > Easy to machine > High resistance to fungus, blue stain and mould through pressu- re impregnation	> Very durable wood > Very few pinholes > Economic alternative to other hardwoods > Very high resistance to fungus, blue stain and mould	> Good value for money > Easy to process > Good structural properties	> Very durable wood > Suitable for installation in water and soil > Very high resistance to fungus, blue stain and mould > No pinholes	> Very durable wood > Good stability > Produced without the use of chemicals or preservatives > Dimensionaly stable > No leakage > Low water absorbtion	> Very durable wood > Good stability > Produced without the use of chemicals or preservatives > Dimensionaly stable > No leakage > Low water absorbtion
Good, without contact to the ground	Very good, even in contact with the ground	Good, without contact to the ground	Very good, even in contact with the ground	Very good, without contact to the ground	Very good, without contact to the ground
III-IV (unfinished)	I-II	III	1	1-11	II
Medium	Very hard	Medium	Very hard	Soft to medium	Medium
Smooth, ribbed or grooved	Smooth or grooved	Smooth, ribbed or grooved	Smooth or ribbed	Smooth or fine grooved	Smooth or ribbed
High	Low	High	Low	Low	Low - medium
Medium - high	Medium - high	Medium	High	Medium - high, fine cracks on surface	Medium - high
Medium	High	Medium	High	Medium	Medium
Medium	None	High	None	None	None
Easy, pre-drilling is recommended	Difficult, pre-drilling is required	Medium, pre-drilling is recommended	Difficult, pre-drilling is required	Medium, pre-drilling is required	Easy, pre-drilling is required
Medium	Medium - must be considered during planning and construction	Medium	High - must be considered during planning and construction	Low	Low
Well-suited after weathering	Medium after weathering	Well-suited (recommended)	Well-suited after weathering	Well-suited (recommended)	Well-suited (recommended)
21 mm: 40 cm 28 mm: 50 cm	21 mm: 40 cm	27 mm: 50 cm	21 mm: 40 cm	20 mm: 35 cm	25 mm: 35 cm
> Impregnation salt leakage may occur > Possible leakage > Plane marks may occur around knots > Colour pigments in Pine PI Grey may wash out	Extractive leakage may occur in the first months Larger fibres, rough spots possible Tannic acid — Iron reaction can lead to darker patches	> Possible leakage > Tannic acid – Iron reaction can lead to darker patches	Extractive leakage may occur in the first months Pay attention to spiral grain during installation Tannic acid – Iron reaction can lead to darker patches	Not suitable for weight bearing constructions Slight aroma caused by thermo treatment Prone to cracks on surface Brittle Tannic acid – Iron reaction can lead to darker patches	Not suitable for load-bearing installations Slight aroma caused by thermo treatment Prone to cracks on surface Brittle Tannic acid – Iron reaction can lead to darker patches
550 kg	850 kg	550 kg	970 kg	650 kg	500 kg

As additional protection for our high-quality products, a protective wood finish is always of advantage. They reduce the natural greying and cracking process and increase the weather resistance of the wood. Wood is a naturally grown product. Therefore, natural ingredients in some species of timber may wash out and stain walls or floors (timber, plastered walls, etc). Especially for wooden decking, choosing the correct timber to match the surrounding conditions is very important. Please consult your local dealer!

While installing please follow the information and advice in our catalogue as well as assembly instructions. Please ensure that all installations are planned and designed in accordance with all valid rules of craftmanship for your region and country.

For further information on installation and wood species please see: www.osmo.de/en

OUR PRODUCTS

- > TIMBER CLADDING Cladding profiles Shingles Framing wood
- > FLOORING Solid wood flooring Creativ-Flooring
- > WOOD FINISHES For the interior and exterior Wood protection and care
- > INTERIOR WOOD Solid wood profiles Framing wood Planed timber

- > EDGE-GLUED PANELS Solid wood panels Work surfaces Furniture doors
- > MOULDINGS Skirting boards Functional mouldings Decorative mouldings
- > DECKING Wood and BPC Decking tiles
- > SCREENS Wood and BPC Fences

Osmo Holz und Color GmbH & Co. KG

Affhüppen Esch 12 D-48231 Warendorf

PO Box 110161 D-48203 Warendorf

Telephone +49 (0)2581/922-100 Telefax +49 (0)2581/922-200

www.osmo.de/en info@osmo.de

Your local Osmo dealer:











